Abrasive Cut Off Machine

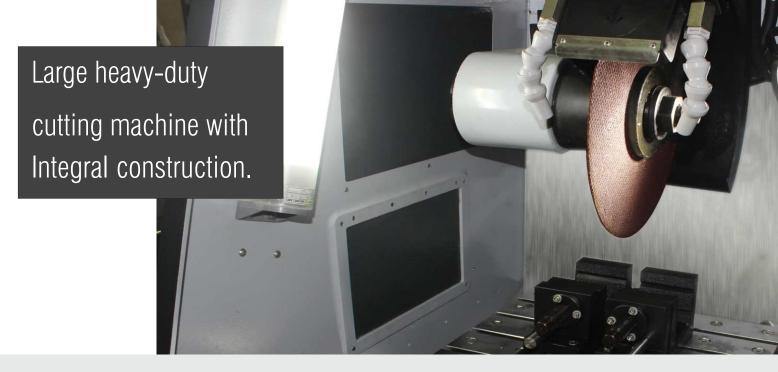
Baincut Large Plus

Large Heavy duty Cutting Machine

- Sliding Door
- Three Axis
 Movement



Chennai Metco



- Sturdy floor model cutter for Metallographic sectioning
- Rust proof Steel construction with sliding door system
- Cutting Capacity up to 130 mm dia or 130 x Rectangular 120 mm for standard steels (may not be applicable to all the materials)
- · Corrosion Resistant Cutting Chamber for a long product lifetime
- 10 HP (7.5 k.w), 3 Phase Motor
- Spindle speed 1850 rpm
- · Cut-off wheel dia 16" (400 mm)
- Simple Control Panel with 4 Switches Cutting, Coolant, LED light, Emergency Stop button with Door Safety Limit Switch
- Ergonomic "Z" Movement Cutting Wheel
- · Easy Flow Cutting Chamber
- · Splash proof, corrosion resistant see-through hood
- · Cooling by three high flow water jets to provide optimum cooling
- · Cut off wheel cooling systems
- · Coolant Tank with 120 liters capacity
- 65 mm drain for coolant recirculation
- 0.3 Kw Coolant Recirculation Pump
- Flash cleaning attachment with hook for mounting
- Powerful LED light in the working area provides clear illumination
- T Slot Bed: 254mm X 355mm X 2 nos with 12mm T-Slot
- Cam Vise Set
- Y Movement (Longitudinal sectioning)
- Voltage: 415V/50 Hz (R+Y+B+N+E)
- Machine Size: 1540mm x 1120mm x 1800mm (LxDxH)
- Machine Color: Enclosures RAL7040, Base & Stand RAL 7016

X-Movement(cross movement)

• Note: This helps to move the specimen and make parallel cut to get a slice



T-Slot Table 254 x 355 mm X 2 nos



Powerful LED Light



Door Safety Inter Lock



Cut off wheel cooling systems



Wash Jet



Emergency Stop

Optional Accessories

• Koppel Fixture (Indigneous)

• Koppel Fixture (Imported)

Note: Additional Fixture to hold irregular shaped components

Special Fixture

Note: Fixture that can be designed specifically for your components

Coolant spillage tray

Note: It helps while cutting extra lengthy samples

Door Safety Inter Lock System

Note: Additional Safety Feature where the Door cannot be opened unless the Cutting process is stopped

• Magnetic Separator

Note: This helps to separate the dust particles and sends the clean coolant for the recirculation

· Variable Speed System

Note: Cutting Wheel RPM can be varied from 1000-3000 RPM

Phase Monitoring System

Note: In the event of failure of one phase, this unit will stop the Machine and protects the motor from overheating and failure

Loto Switch & Tag Out

Note: During Maintenance and Break Downs the Loto Switch can be switched off and locked with the tag key. This prevents from switching on the machine by mistake and avoids damage

Auto Wash

To set the required time and leave the machine to clean automatically, So that you can save operator Cleaning time

Fume Digestor

Note: This helps to recirculate the fume caused while cutting into coolant. Gives clear vision on cutting process and also avoid human health hazards

DC Braking System

Note: If You purchase DC Braking system you must purchase variable speed sysytem

Coolant Tank

Coolant Tank with 120 ltrs capacity 65 mm drain for coolant recirculation 0.3 Kw Coolant recirculation pump



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192019, г. Санкт-Петербург ул. Профессора Качалова, д.7, оф. 404

TEL: 8 800 550 76 90 MAIL: info@sntf.ru

SNTF.RU

